

Here you find some basic knowledge about Coffee Bags. You will know how to work with Texin Team to have your ideal coffee bags.

## Basic Questions about Coffee Bags:

### FAQs for Coffee Bags

Here are some questions about coffee bags frequently asked by our customers:

Q: What are your minimum quantities for Custom Printed Coffee Bags?

A: For stock coffee bags, the minimum order is 3,000pcs. For custom printing, minimum quantities vary based on the laminate materials being used and total sizes (printing sizes). For example, 12-16 oz coffee bag requires 20,000 pieces as minimum order. For accurate and specified details, please contact our sales representative.

Q: What is the lead time (production time) for coffee bags?

A: Totally it will take about 20-25 days for a regular order. Upon receipt of the advance payment for order confirmation, it will take 5-7 days to have the paper proof approval. Once the proof is approved, engraving of cylinders will need another 4-5 days. Actual production time needs 15-20 days around depending on the quantities. Sometimes there may be a little different. But we will try to make the delivery as soon as possible for a prompt delivery. For overseas customer, it will require extra 15-30 days for ocean shipping time which vary from destination place to place.

Q: Will you provide a die line (die cut/template) to us for artworks designing?

A: Texin will of course assist you to make an accurate design for your ideal coffee bags. We will have some regular size artwork die lines available, if you require a custom size, please tell your size to our sales and we will work out a custom die line for your designer if necessary.

Q: What is a one-way degassing valve?

A: Texin provides two sources of One-Way Degassing Valves, one is from Domestic, and the other is imported from PBI. Both of them work well, but domestic valve is much price effective. Texin's valve consists of a valve body, a rubber disc, and oil. The rubber disc is attached to the valve body by a layer of the oil, creating an oxygen-proof function.

Q: How does the one-way degassing valve work with coffee bags?

A: One-Way Degassing Valves allows pressure to be released from an air-tight coffee bag while preventing air outside. Air (especially the oxygen (O<sub>2</sub>) portion) can have negative effects on coffee contents, and make it stale. When gas pressure inside a sealed coffee bag increases beyond the "valve pressure point," the seal between the rubber disc and the valve body is instantly interrupted and gas (CO<sub>2</sub>) can escape out of the bags, avoiding bag exploding. As gas is released and the pressure inside the package drops below the "valve pressure point," the rubber disc re-seals to close the valve preventing oxygen in again. The most common application of the one-way degassing valve is for fresh roasted coffee.

Q: What materials can you offer for coffee bags?

A: Texin provide varieties of laminate materials as to suit different application and cost requirements. The most common laminates are PET/AL/PE for glossy finish and OPP/AL/PE for a matte finish.

Q: Does your materials contain any hazardous chemicals or substances?

A: Absolutely not. We have set up a strict materials control system. The materials are all food grade standard and does not contain hazardous substances.

Q: Does Texin offer die line or artwork template for a coffee bag design?

A: Yes, we do. We will offer both standard die lines for different sizes and we also provide die lines for custom coffee bags. For die lines, please go to Resources for downloading.

## The types of Coffee Bags available from Texin:

There are following types of coffee bags available from Texin:

### Gusseted bag.

The standard gusseted bag is the most popular style for coffee packaging that is made of three laminate materials, PET/AL/LLDPE, or Kraft/AL/LLDPE, or PET/LLDPE. With gussets at the sides of the bag, this bag can stand up when filled with coffee and all types of gusseted bags are available with degassing valve. There are several variants of gusseted coffee bags available as Center Seal gusseted bags, Side Seal gusseted bags and quad seal bags. There are non-printed and printed gusseted coffee bags.

**Center-seal gusseted bag.**

This is one of style of gusseted bags with the seal area at the centre of the back panel. It is the old classic standard coffee bags which is also price effective. Texin offers printed or un-printed centre-seal coffee bags in different sizes.

**Side-seal gusseted bag.**

This is also a price effective gusseted bag with the seal area at the edge of the bag side. Compared to Center-seal Bag, it doesn't interrupt the printing on four sides of the bag and custom labels placed on this bag lay smooth and flat – demonstrating a more polished looks.

**Quad-seal bag.**

A quad bag is a gusseted bag which has re-enforced structure because each corner of the bag is sealed, making the bag more stable and stronger. This coffee bag is not as price effective as normal gusseted bags, but it looks much more high-class.

**Standing coffee bags.**

It is also called standup coffee bags. With bottom gusset structure, it can be standing steadily by itself, easily attracting attentions from potential customers. There are several variants of standing bags made of different laminates, Alu Foil Bag, Standing Bag with a clear window, and All-Clear Bag. Alu-foil pouches are made in PET/AL/LLDPE, and the standard thickness is 120 -140 microns. A Clear Bag can be made from PET/PE laminate, allowing a full exposure of contents inside of the bag. Valve application is also available for all kinds of standing coffee bags.

**Flat Pouch.**

It is usually used for promotional packaging or instant coffee packaging. It is flat, usually square, and not gusseted, three sides sealed, leaving one side opening for filling. This kind of bag are ideal for mass packaging as it is cost effective. Therefore it is often seen in roll forms used for large quantity packing on automated packing lines.

**Artwork Guidelines for Coffee Bags:**

We also offer artwork die lines for coffee bags & other packaging bags . For standard sizes of coffee bags, you can download Die Lines from Resources at our website [www.texinlabel.com](http://www.texinlabel.com). For custom packaging, please contact us with your requirements, our team will assist you to get proper die lines.

**\*\*Please see below Artwork Example for 250g Quad Seal Coffee Bag**

